

**D5582-1 AFT ANGLE**

**NOTES:**

- NOTES:**
- 1) MATERIAL: MAKE FROM D5582-1F
  - 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK  
PRIME GREY PER QSI 005, 4.2.1.3.2
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.17 lbs

RELEASED

2018 MAR 06 4P  
EN 18-590

**APPROVED**

A	NEW ISSUE	AJS	17.11.01
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5582	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	AFT ANGLE	NTS
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D

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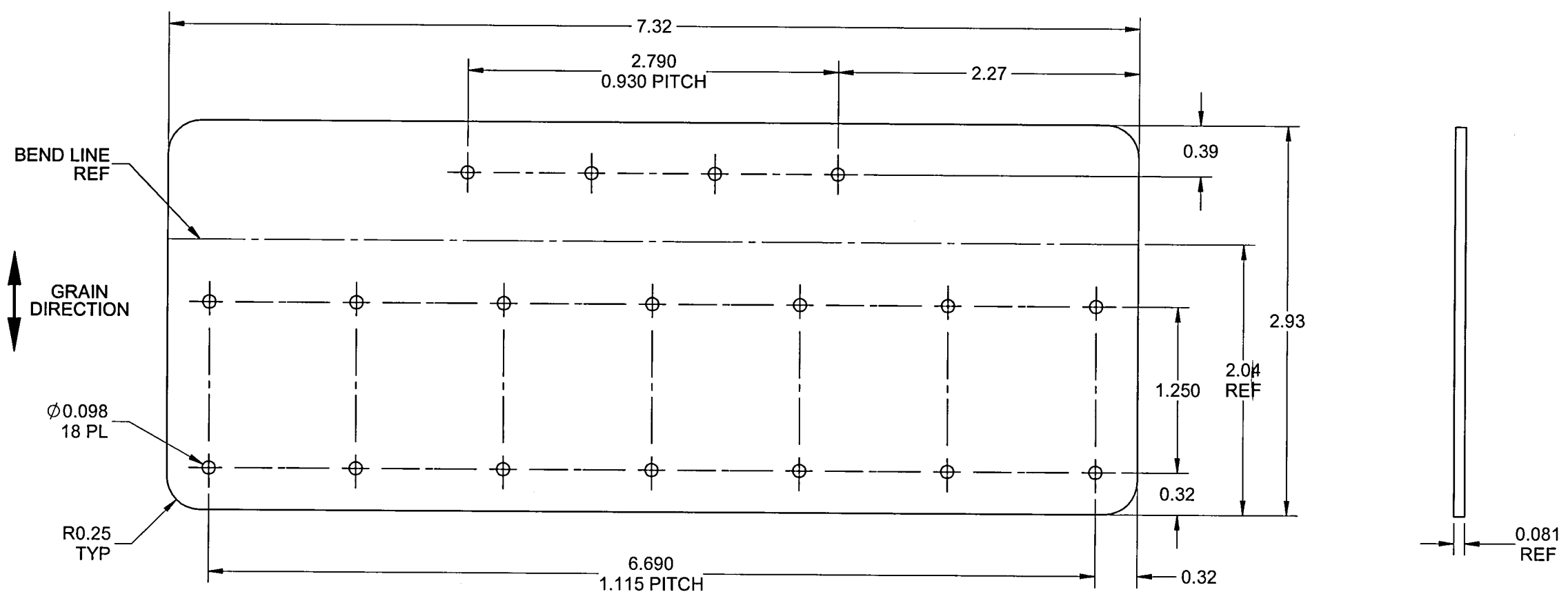
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**D5582-1F AFT ANGLE**  
(FLAT PATTERN)

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.081 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.17 lbs

RELEASED

2018 MAR 06

APPROVED

DESIGN	AJS	<b>DART AEROSPACE USA, INC.</b> EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D5582</b>	REV. A
MFG. APPR.	JFS		SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>gp</i>	<b>AFT ANGLE</b>	NTS
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